Material Safety Data Sheet

Material: 60004600	HDK [®] N20
	HYDROPHILIC FUMED SILICA

Version: 1.9 (US) Date of print: 02/07/2008 Date of last alteration: 08/08/2005

Product and company identification 1 Identification of the substance or preparation: 1.1 HDK[®] N20 Commercial product name: HYDROPHILIC FUMED SILICA Use of substance / preparation: Industrial. Auxiliary agent for: Plastics , Lacquer , Building materials , elastomer products , cosmetics . 1.2 Company/undertaking identification: Manufacturer/distributor: Wacker Chemie AG Hanns-Seidel-Platz 4 81737 München Germany Customer information: Wacker Chemical Corporation 3301 Sutton Roauc1d Adrian, Michigan 49221-9397 USA InfoLine: Tel (517) 264uc1-8240, Fax (517) 264-8740 Hours of ucloperation: Monday - Friday, 8 am tuclo 5 pm (eastern standard time) Corporate websuclite: www.wackersilicones.com Emergency telephone no. (24h): (517) 264-8500 (800) 424-9300 (CHEMTREC, USA) Transportation emergency: (703) 527-3887 (CHEMTREC, international) This MSDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker

This MSDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacke Chemical Corporation.

2 Composition/information on ingredients

2.1 Chemical characterization (substance):

CAS No.Chemical characteristics112945-52-5Pyrogenic micro-dispersed silica, synthetic X-ray amorphous silicon dioxide (SiO2)

2.2 Information on ingredients:

Туре	CAS No.	Substance	Content	[wt. %]	Note
			Lower	Upper	
INHA	112945-52-5	Silica, amorphous, fumed	>=100.0	<=100.0	
Type: H	HYD - by-prod	duct upon hydrolysis, INHA - ingredient, NEE		-	sidual

monomer, VERU - impurity, VUL - by-product upon vulcanization. *** Note: C1 - IARC carcinogen, C2 - NTP carcinogen, C3 - OSHA carcinogen, NH - non-hazardous, R - reproductive toxin.

Substances listed in the Subsections "HAPS" and "California Proposition 65 Carcinogens / Reproductive Toxins" that are not listed in Section 2 are only present at quantities below 0.1% for California Proposition 65 listed toxins or below 1% for non-carcinogenic HAPS or they are inextricably bound in the product.

3 Hazards identification

3.1	Hazards class	ifications	
	HMIS [®] rating	(product as packaged):	
	Health: 1	Fire: 0	Reactivity: 0

PPE: E

Material Safety Data Sheet

Material:	60004600	HDK [®] N20 HYDROPHILIC FUMED SILICA	
Version: 1.	.9 (US)	Date of print: 02/07/2008 Date of	E

Date of last alteration: 08/08/2005 Date of print: 02/07/2008

Note: Respiratory protection is only recommended in the event that ventilation or engineering controls are unable to maintain exposures below recommended levels; or in the event of a spill or other emergency response situation. Hazardous Materials Identification System and HMIS are registered trademarks of the National Paint and Coatings Association. (HMIS codes are based on contact with the product as packaged and any hydrolysis by-products, if present.)

Canadian WHMIS Classification: None.

3.2 Emergency overview and potential hazards Physical Hazards: Nuisance dust. Acute health effects Route of entry or possible contact: eyes , skin , inhalation Eye contact: No acute toxic effects are expected. Slight irritation by mechanical effects is possible. Skin contact: No acute toxic skin effects are expected. Temporary discomfort like feeling of dryness on the skin. Inhalation: No acute toxic respiratory tract effects are expected. May cause physical discomfort to the respiratory tract. Ingestion: Not expected in industrial use. Additional information on acute health effects: Re Sect. 11.2 "Toxicological data", LC50 (inhalative): no mortalities at highest technical achievable concentration (rat) .

3.3 Further information:

Chronic health effects:

Not mutagenic in different in-vitro and in-vivo test systems. A long term exposure exceeding TLV can lead to damaging effect as a result of mechanical overloading of the respiratory tract. Chronic respiratory exposure: Changes in respiratory organs observed in animal experiments (inflammatory processes) were reversible; no indication of silicosis. Animal tests have shown no indication to carcinogenic or to reproduction effects. Medical conditions which may be aggravated by exposure:

unknown

Carcinogens/Reproductive toxins:

This material does not contain any reportable carcinogenic ingredients. This material does not contain any reproductive toxins at or above OSHA or WHMIS reportable levels.

See Section 11 for Toxicological Information, if any.

4 First-aid measures

4.1 General information: Get medical attention if irritation occurs or if breathing becomes difficult. 4.2 After inhalation: If inhaled, remove to fresh air. 4.3 After contact with the skin: If contact with skin, wash skin with plenty of water or with water and soap.

4.4 After contact with the eyes:

If contact with eyes, immediately flush eyes with plenty of water.

4.5 After swallowing: Drink plenty of water. Get medical attention if symptoms occur. Show label if possible.

5 Fire-fighting measures

5.1 Flammable properties:

Flash point		not	applicable
Boiling point / b	oiling range	not	applicable
Lower explosion 1	imit (LEL)	not	applicable

Page: 2/8

Method

Material Safety Data Sheet

Mate	rial: 60004600	HDK [®] N20 HYDROPHILIC FUMED S	SILICA
Vers	ion: 1.9 (US)	Date of print: 02/07/2008	Date of last alteration: 08/08/2005
		limit (UEL) not ap ature not ap	
5.2	Fire and explos		-
5.3	Recommended ext	inguishing media: ng measures appropriate to the	
5.4		nguishing media:	
5.5			stance or preparation itself, combustion products,
5.6	Fire fighting p		thing including a self-contained breathing
6	Accidental re	elease measures	
6.1	Precautions: Avoid dust form HAZWOPER PPE Le		ar personal protection equipment (see section 8).
6.2	Spills of mater		regulations to prevent dispersal by wind. waters must be reported to the United States Coast one number (800) 424-8802.
6.3		aning up: and fill into containers.	
7	Handling and	storage	
7.1	Electrostatic d against electro	ation. inst fire and explosion: ischarge possible during transp static charging. Ensure all par	port and processing. Take precautionary measures rts of equipment are well earthed. Use inert gas iquids. Avoid dust deposit, remove dust regularly.
7.2	Conditions for none known Advice for stor not applicable Further informa	<pre>storage rooms and vessels: age of incompatible materials: tion for storage: dry and tightly closed.</pre>	
8	Exposure cont	trols and personal protec	tion

8.1 Engineering controls

Ventilation:

Use only with adequate ventilation. Local exhaust:

In case of dust formation: (To maintain concentration below TLV.) Local exhaust ventilation which meets the requirements of ANSI Z9.2 is recommended to control airborne contaminants at the point of use.

8.2 Associate substances with specific control parameters such as limit values

Maximum airborne concentrations at the workplace:

CAS No.	Material	Туре	mg/m ³	ppm	Dust fract.
7631-86-9	Silica, amorphous	OSHA PEL	0.8		

Material Safety Data Sheet

Material: 60004600 HDK[®] N20

HYDROPHILIC FUMED SILICA

Version: 1.9 (US) Date of print: 02/07/2008 Date of last alteration: 08/08/2005

Particulates not	otherwise	classified	ACGIH	TWA	10.0	Inhalable
						dust
Particulates not	otherwise	classified	ACGIH	TWA	3.0	Respirable dust

Re Silica, amorphous: The exposure limits given for CAS-No. 7631-86-9 cover all types of synthetic amorphous silica; it appears, that there is an error in the OSHA PEL entry for amorphous silica. There should have been a footnote to the Z-3 Table indicating that the percent SiO2 in formula (80 mg/m3 + % SiO2) refers to crystaline silica content and not to amorphous silica. For evaluation of U.S. exposure measurements WACKER recommends use of the current NIOSH REL (6 mg/m3) instead of the old Z-3 Table entry. Re Particulates not otherwise classified: The value is for particulate matter containing no asbestos and < 1% crystalline silica (ACGIH).

8.3 Personal protection equipment (PPE)

Respiratory protection: In case of dust formation: A NIOSH approved particulate respirator with a P95 or higher rating. Hand protection: Recommendation: rubber gloves . Eye protection: Recommendation: Safety glasses with side shields or chemical safety goggles. Other protective clothing or equipment: Barrier cream may be used to prevent dryness of skin.

8.4 General hygiene and protection measures:

Do not breathe dust/vapor/mist/gas/aerosol. Wash thoroughly after handling.

9 Physical and chemical properties 9.1 Appearance

9.1	Appearance		
	Physical state / form	solid - powder	
	Colour:	white	
	Odour:	odourless	
9.2	Safety parameters		Method
	Melting point / melting range	1700 °C (3,092 °F)	
	Boiling point / boiling range	not applicable	
	Flash point	not applicable	
	Ignition temperature	not applicable	
	Lower explosion limit (LEL)	not applicable	
	Upper explosion limit (UEL)	not applicable	
	Vapour pressure	not applicable	
	Density	approx. 2.2 g/cm3	(DIN 51757)
	Bulk density	20 - 130 kg/m³	
	Water solubility / miscibility	virtually insoluble at 20 °C (68 °F)	
	pH-Value	3.6 - 4.5 (40 g/l H ₂ O)	
	Viscosity (dynamic)	not applicable	

10 Stability and reactivity

10.0 General information:

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

10.1 Conditions to avoid:

none known

10.2 Materials to avoid:

none known

10.3 Hazardous decomposition products:

If stored and handled in accordance with standard industrial practices and local regulations where applicable: none known .

10.4 Further information:

Hazardous polymerization cannot occur.

Material Safety Data Sheet

Material:	60004600	HDK [®] N20	
		HYDROPHILIC FUMED SILICA	

Version: 1.9 (US) Date of print: 02/07/2008 Date of last alteration: 08/08/2005

11 Toxicological information

11.1 General information:

The following data were taken from literature.

11.2 Toxicological data:

Acute toxicity (LD50/LC50-values relevant to classification):

Exposition	Value/value range	Species	Source
oral	> 5000 mg/kg	rat (Limit Test)	literature
dermal	> 5000 mg/kg	rabbit (Limit Test)	literature
by inhalation	> 0.139 mg/l/4h	rat (Limit Test)	literature
Primary irritat	tion:		
Exposition	Effect	Species/Testsystem	Source
to skin	not irritating	rabbit	literature
to eyes	not irritating	rabbit	literature

Experience with man:

By handling the product for many years no damage to health was observed.

12 Ecological information

12.1 Information on elimination (persistence and degradability)

Biodegradation / further information: Not applicable.

Further information: Insoluble in water.

12.2 Behaviour in environmental compartments

Mobility

Further information:

No adverse effects expected.

12.3 Ecotoxicological effects:

Species	Test method	Exp. Time	Result	Source
Daphnia magna	acute	24 h	> 10000 mg/l (EC50)	literature
zebra fish (Brachydanio rerio)	acute	96 h	> 10000 mg/l (LC50)	literature

No expected damaging effects to aquatic organisms.

Effects in sewage treatment plants (bacteria toxicity: respiration-/reproduction inhibition):

According to current knowledge adverse effects on water purification plants are not expected. Can be removed mechanically from waste water.

12.4 Additional information

Other harmful effects

General information: Insoluble in water.

THEOTUDIE III WALEE

13 Disposal considerations

13.1 Product disposal

Recommendation:

After solidification, material can be stored together with domestic waste. Observe local/state/federal regulations.

Material Safety Data Sheet

Material:	60004600	HDK®	N20		
		HYDRO	PHILIC	FUMED	SILICA

Version: 1.9 (US) Date of print: 02/07/2008 Date of last alteration: 08/08/2005

13.2 Packaging diposal

Recommendation:

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations.

14 Transport information

- 14.1 US DOT & CANADA TDG SURFACE Valuation..... Not regulated for transport
- 14.2 Transport by sea IMDG-Code Valuation..... Not regulated for transport
- 14.3 Air transport ICAO-TI/IATA-DGR Valuation..... Not regulated for transport
- 15 Regulatory information

15.1 U.S. Federal regulations

TSCA inventory status and TSCA information:

This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory. This material is in compliance with TSCA under CAS Number 7631-86-9 (silica, amorphous).

TSCA 12(b) Export Notification: This material does not contain any TSCA 12(b) regulated chemicals.

CERCLA Regulated Chemicals:

This material does not contain any CERCLA regulated chemicals.

SARA 302 EHS Chemicals:

This material does not contain any SARA extremely hazardous substances.

SARA 311/312 Hazard Class:

This product does not present any SARA 311/312 hazards.

SARA 313 Chemicals:

This material does not contain any SARA 313 chemicals above de minimus levels.

HAPS (Hazardous Air Pollutants):

This material does not contain any hazardous air pollutants.

15.2 U.S. State regulations

California Proposition 65 Carcinogens: This material does not contain any chemicals known to the state of California to cause cancer.

California Proposition 65 Reproductive Toxins:

This material does not contain any chemicals known to the state of California to cause reproductive effects.

Massachusetts Substance List:

112945-52-5 Silica, amorphous, fumed

New Jersey Right-to-Know Hazardous Substance List: 112945-52-5 Silica, amorphous, fumed

Pennsylvania Right-to-Know Hazardous Substance List: 112945-52-5 Silica, amorphous, fumed

15.3 Canadian regulations

This product has been classified in accordance with the Hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

WHMIS Hazard Classes: None.

none.

Material Safety Data Sheet

Material: 60004600	HDK [®] N20 HYDROPHILIC FUMED SILICA				
Version: 1.9 (US)	Date of print: 02/07/2008 Date of last alteration: 08/08/2005				
DSL Status: This material or its components are listed on the Canadian Domestic Substances List.					
Non-DSL Chemicals: This material does not contain any non-DSL chemicals.					
Canadian Ingredient Disclosure List: 112945-52-5 Silica, amorphous, fumed					

15.4 Other international regulations

EU Risk Phrases:

R-Phrase	Description
R-	-

EU Safety Phrases:

S-Phrase	Description
S -	-

Details of international registration status

Listed on the following inventories: IECSC - China EINECS - Europe - Japan ENCS PICCS - Philippines - Korea ECT. - Australia AICS HSNO - New Zealand

16 Other information

16.1 Additional information:

This Material Safety Data Sheet (MSDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200). This product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR. This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe valid patents or as extending a license under valid patents. This MSDS provides selected regulatory information on this product, including its components. This is not intended to include all regulations. It is the responsibility of the user to know and comply with all applicable rules, regulations and laws relating to the product being used.

16.2 Glossary of Terms:

ACGIH - American Conference of Governmental Industrial Hygienists DOT - Department of Transportation hPa - Hectopascals mPa*s - Milli Pascal-Seconds OSHA - Occupational Safety and Health Administration WHMIS - Canadian Workplace Hazardous Materials PEL - Permissible Exposure Limit

Flash point determination methods

ASTM D56 ASTM D92, DIN 51376, ISO 2592 ASTM D93, DIN 51758, ISO 2719 ASTM D3278, DIN 55680, ISO 3679 DIN 51755

ppm - Parts per Million SARA - Superfund Amendments and Reauthorization Act STEL - Short Term Exposure Limit TSCA - Toxic Substances Control Act TWA - Time Weighted Average Identification System

Common name

Tagliabue (Tag) closed cup Cleveland open cup Pensky-Martens closed cup Setaflash or Rapid closed cup Abel-Pensky closed cup

Material Safety Data Sheet

Material: 60004600	HDK [®] N20 HYDROPHILIC FUMED	SILICA
Version: 1.9 (US)	Date of print: 02/07/2008	Date of last alteration: 08/08/2005

16.3 Conversion table:

Pressure:1 hPa * 0.75 = 1 mm Hg = 1 Torr; 1 bar = 1000 hPaViscosity:1 mPa*s = 1 Centipoise (Cp)